

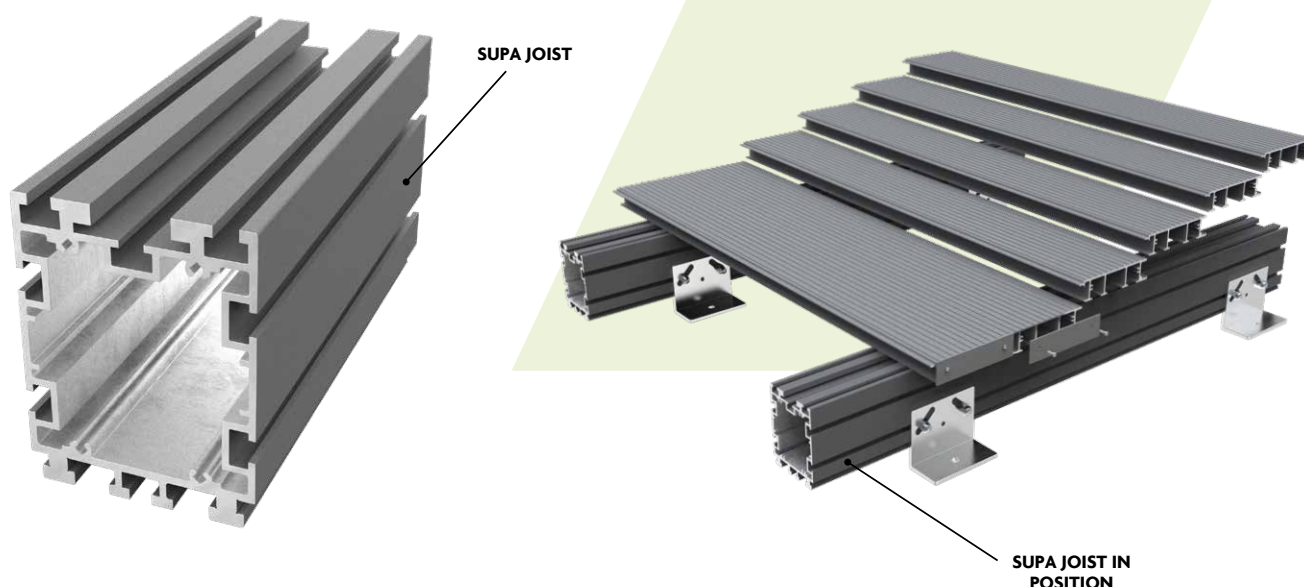
# AliDeck SUPA JOIST



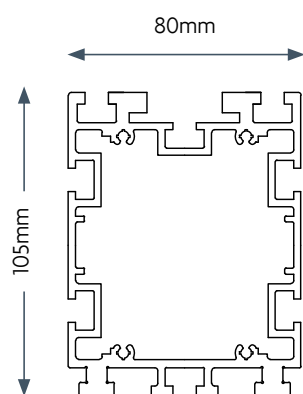
## Specification Datasheet

Our **Supa Joist** is our heavy-duty support bearer, specifically designed for installations that require extreme spans. With a 105mm profile height, the Supa Joist's extreme strength allows for a maximum recommended span of 3500mm.

The profile design also allows two Supa Joists to be connected together to provide a double-height extra-strong bearer capable of spanning an incredible 6000mm!



### Dimensions



### Benefits include:

- Increased span capabilities against timber or composite
- Also available in mill finish
- Increased spans by over 300%
- All aluminium
- Quick and easy to install
- Low maintenance
- Recyclable
- Stable in all weather conditions

The Supa Joist is 4.93 Kg per metre

All AliDeck Joists have been independently tested for fire performance to BS EN 13823, BS EN 13501, and BS EN ISO 1716; for slip-resistance to BS 7976 Part 2; for wear-resistance to SATRA TM391; for loading performance to BS 6180; for deflection performance to BS 8118, BS 6399, and BS 1991.

# Product Specification

- Fire resistant: A2-s1, d0 and A2fl-s1, A1 when mill finished
- Coating thickness - 60-80 microns
- Impact test - with an energy of 2.5Km to ensure that the coating adheres to the substrate to EN ISO 6272 / ASTM D2794
- Bend test - on 5mm mandrel to ensure adhesion after bending to EN ISO 1519
- Machu Test (accelerated corrosion test) - in a solution made up of sodium chloride acetic acid and hydrogen peroxide at 37 degrees C Duration 48 hours
- Qualicoat 2.4.1. - cross hatch cuts are made at 2mm spacings with one being at 90 degrees to the other cut, tape is the applied left for 2 minutes and removed to check for adhesion of paint (EN ISO 2409 2013)
- Qualicoat 2.18 - sawing and drilling test to ensure no flaking after cutting (using sharp tools)
- Acid salt spray test - ISO 9227
- EN ISO 3231 - Resistance to humid atmospheres containing Sulphur Dioxide
- EN ISO 11341 - Accelerated weathering test
- EN ISO 20810 - Natural weathering test (Florida Test) (Carried out on Powder Type)
- EN ISO 12206-1 - Resistance to mortar (Carried out on powder type)
- EN ISO 6270 – 2 - Constant climate condensation water test.
- Choice of colours - Available in a wide range of RAL colours.

## Protective Finish

AliDeck Joists are finished using the seven-stage pre-treatment Qualicoat Standard. Qualicoat is a quality label organisation committed to maintaining and promoting the quality of coating on aluminium and its alloys for architectural applications.

## Decking Joist Spans

All of our spanning criteria has been based on the standards of EN 1991-1-1:2002 “Actions on Structures”.

### Supa Joist span capabilities:

The Supa Joist can span up to 3.5 metres between pedestals with an L/360 allowable deflection, based on a 1.4kN loading.

## Construction

All AliDeck Joists are constructed from 100% aluminium (6063 T6 grade), up to 67% of which has been recycled to make these products eco-friendly.

## Maintenance

Due to the fact that all AliDeck products are Aluminium and finished using the 7 stage Qualicoat system when powder coated, little or no maintenance is required.

## Colour Options

AliDeck Boards and Joists are available in **10 standard colours**. Please refer to our Standard Colour Range datasheet for colour options (available at [www.alideck.co.uk/decking/boards/alideck-colours/](http://www.alideck.co.uk/decking/boards/alideck-colours/)).

Non-standard colours are available on request as special orders, but may affect cost and lead-time. The Joists can be supplied mill finish to achieve A1 fire rating if required.



## Warranty

The Supa Joist is supplied with a **30 year warranty** against splitting, cracking, warping, splintering, rotting, twisting and material or manufacturing defects. It has a minimum **60 year life** expectancy.



**INCREASED SPAN CAPABILITIES AGAINST TIMBER OR COMPOSITE OPTIONS BY OVER 300%**



**ALL ALUMINIUM**



**QUICK AND EASY TO INSTALL**



**COLOUR MATCHED TO THE DECK BOARDS**



**LOW MAINTENANCE**



**RECYCLABLE**



**STABLE IN ALL WEATHER CONDITIONS**

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Victory Park  
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