



Product Specification

- Fire resistant: A2-s1, d0 when coated
- The weight of the AliClad Decor Soffit and Cladding System is 1.52 kg per linear M.
- Coating thickness 60-80 microns
- Impact test with an energy of 2.5Km to ensure that the coating adheres to the substrate to EN ISO 6272 / ASTM D2794
- Bend test on 5mm mandrel to ensure adhesion after bending to EN ISO 1519
- Machu Test (accelerated corrosion test) in a solution made up of sodium chloride acetic acid and hydrogen peroxide at 37degreees C Duration 48 hours
- Qualicoat 2.4.1. cross hatch cuts are made at 2mm spacings with one being at 90 degrees to the other cut, tape is the applied left for 2 minutes and removed to check for adhesion of paint (EN ISO 2409 2013)
- Qualicoat 2.18 sawing and drilling test to ensure no flaking after cutting (using sharp tools)
- Acid salt spray test ISO 9227
- EN ISO 3231 Resistance to humid atmospheres containing Sulphur Dioxide
- EN ISO 11341 Accelerated weathering test
- EN ISO 20810 Natural weathering test (Florida Test) (Carried out on Powder Type)
- EN ISO 12206-1 Resistance to mortar (Carried out on powder type)
- EN ISO 6270 2 Constant climate condensation water test.
- Choice of colours Available in a wide range of RAL colours.

Protective Finish

The Soffit and Cladding System is coloured using the Qualicoat powder coating finish. Qualicoat is a quality label organisation committed to maintaining and promoting the quality of coating on aluminium and its alloys for architectural applications.

Installation

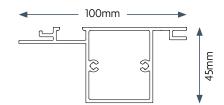
The AliClad system is designed for fast and hassle-free installation. Full installation guides are available on **www.alideck.co.uk**.

Dimensions

INDIVIDUAL BOARDS:

Length: 6 metres **Width:** 100mm **Depth:** 45mm

The boards can be cut to size along both the length and width



Maximum Overall Area: Unlimited Allowable Span: 2000mm between fixings

Construction

AliClad is constructed completely from 100% aluminium (6063 T6 grade), up to 30% of which has been recycled to make these boards eco-friendly and much better for the environment.

Maintenance

Due to the fact that AliClad is aluminium and finished using the 7 stage Qualicoat system, little or no maintenance is required. General grime can be removed simply with a damp, lint-free cloth or mop with warm soapy water.

Colour Options

AliClad Decor System is available in **any RAL colour**. Please refer to our Standard Colour Range datasheet for colour options (available at **www.alideck.co.uk/decking/boards/alideck-colours/**).

Non-standard colours are available on request as special orders, but may affect cost and lead-time. AliClad Decor can be supplied non-coated/mill finish to achieve A1 fire rating.



Warranty

The Soffit and Cladding System is supplied with a **30 year warranty** against splitting, cracking, warping, splintering, rotting, twisting and material or manufacturing defects. It has a minimum **60 year life** expectancy.



A2-s1, d0 FIRE RATED



ALL ALUMINIUM



HEAT RESISTANT



DURABLE TEXTURED FINISH



LOW MAINTENANCE



RECYCLABLE



STABLE IN ALL WEATHER CONDITIONS

